MATERIAL FINISHES	
SEAT PLANK	ANODIZED
FOOT PLANK	MILL FINISH

TR-0205STD

NON-ELEV. ALUM. 2 ROW x 5'-0" TIP & ROLL BLEACHER

DRAWING REFERENCE NUMBER: TR-0205STD	
DRAWING SHEET INDEX	
1.CS	COVER SHEET
2.TD	SEATING PLAN
3.ID	FRAME IDENTIFICATION
4.BA	BLEACHER ASSEMBLY PREP
5.BA	BLEACHER ASSEMBLY – BRACING
6.BA	BLEACHER ASSEMBLY SECTION VIEW
7.PF	PLANK & FRAMING PLAN

RECOMMENDED TOOLS		
SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	3/16" DRILL BIT
9/16" DEEP WELL SOCKET	RUBBER MALLET	7/16" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES

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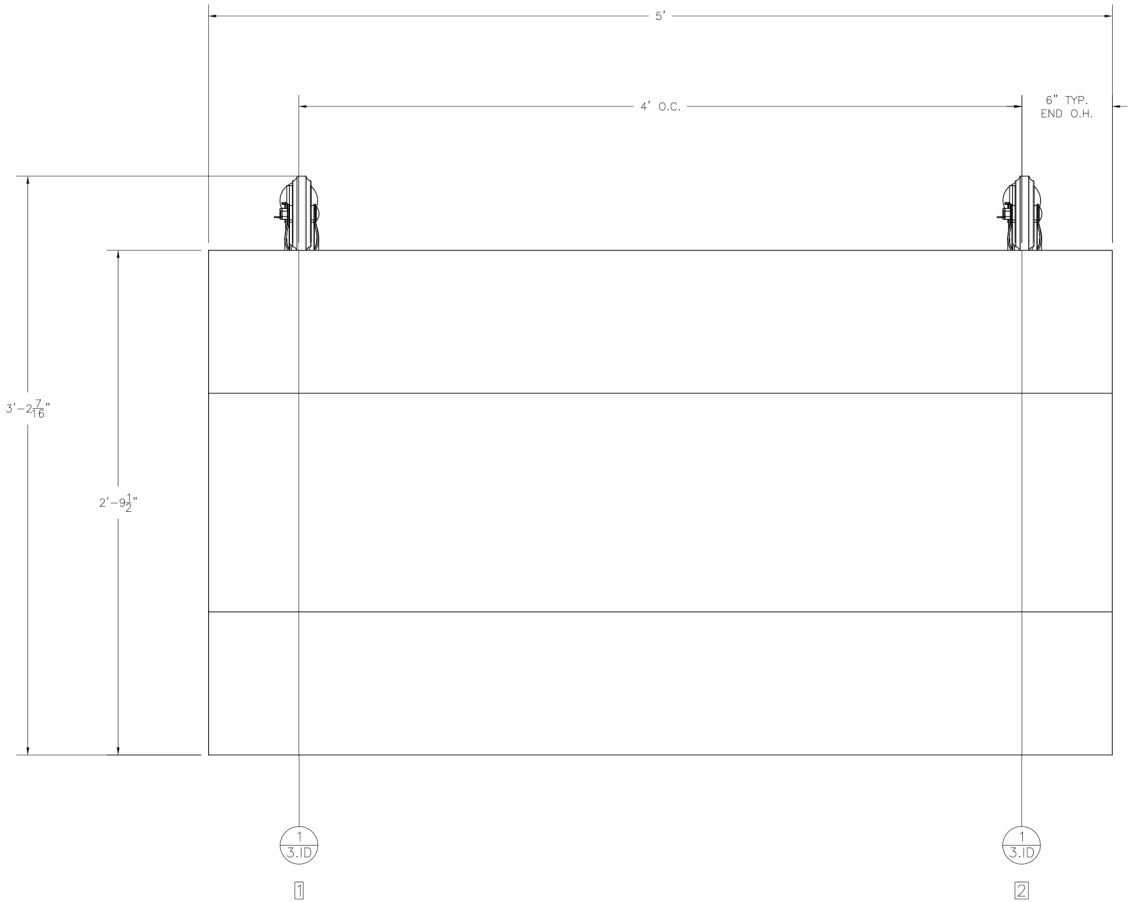
MODEL: TR–0205STD					
DESCRIPTION: NON–ELEV. 2 ROW x 5'–0" ASSEMBLY COVER SHEET					
DRAWN BY: BMP	DATE: 1/11/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 1.CS	



SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
5	3.33	3.00	2	6
		NET SEATS		6
		WHEELCHAIR SPACES		0
TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)				6

**ECONOMICAL MILL FINISH FOOT PLANK HAVE BEEN SPECIFIED ON THIS BLEACHER DESIGN. NRS WILL NOT BE RESPONSIBLE FOR DISCOLORATION OR STAINING (DARK BLACK, BROWN, OR WHITE RESIDUE) RESULTING FROM UNAVOIDABLE CONDENSATION THAT OCCURS DURING PACKING, TRANSPORTING AND STORAGE, PRECEDING AND/OR DURING INSTALLATION. REMOVAL OF THESE STAINS OR REPLACEMENT OF BOARDS UPON COMPLETION OF INSTALLATION IS NOT PART OF THIS CONTRACT BECAUSE STAINED MILL FINISH BOARDS MEET ALL SPECIFIED REQUIREMENTS. A CLEAR ANODIZED FINISH MAY BE QUOTED AT AN ADDITIONAL COST TO AVOID POTENTIAL DISCOLORATION OR STAINING.

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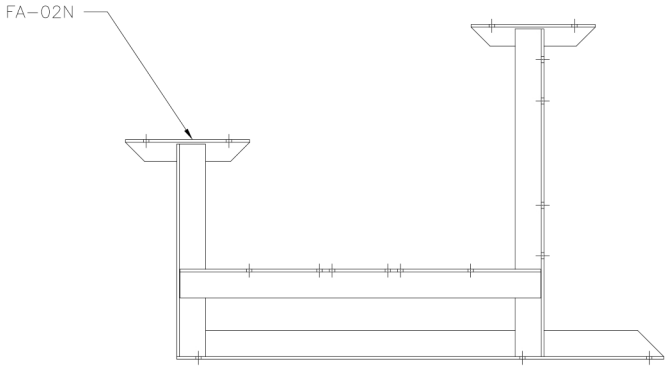
MODEL:	TR-0205STD					
DESCRIPTION:	NON-ELEV. 2 ROW x 5'-0" SEATING PLAN					
DRAWN BY: BMP	DATE: 1/11/22	REVISION: 0	SCALE: N.T.S.	SHEET NUMBER: 2.TD		

1
3.ID
FRAME LINES 1, 2



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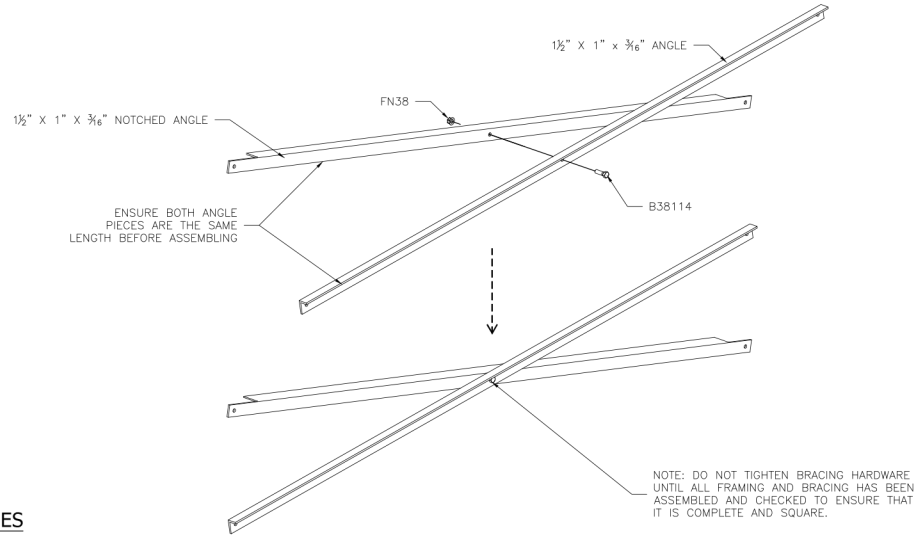
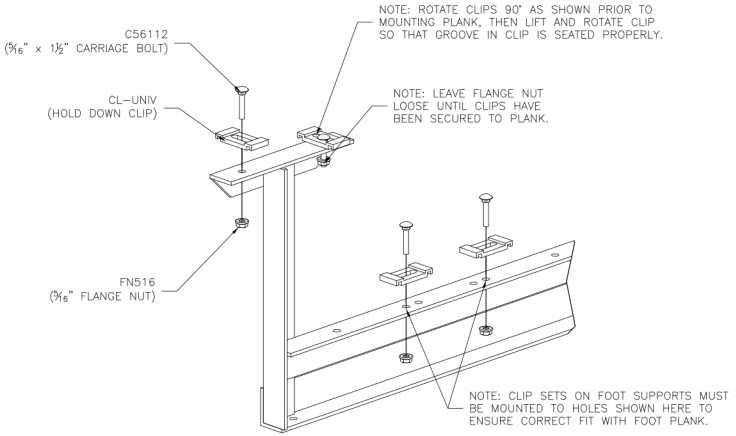
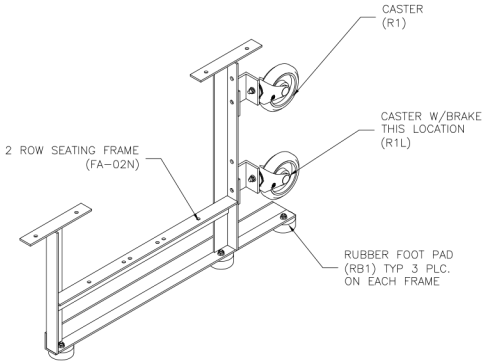
MODEL:	TR-0205STD
DESCRIPTION:	NON-ELEV. 2 ROW x 5'-0" FRAME IDENTIFICATION

DRAWN BY:	DATE:	REVISION:	SCALE:	SHEET NUMBER:
BMP	1/11/22	0	N.T.S.	3.ID



ONCE FRAMING IS COMPLETE, PRE-ASSEMBLE CLIP SETS ON BLEACHER FRAMES





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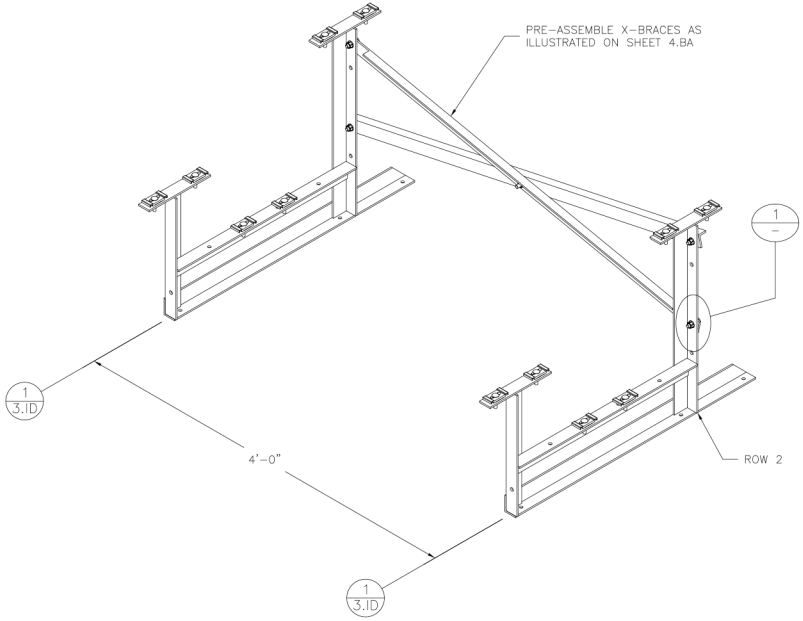
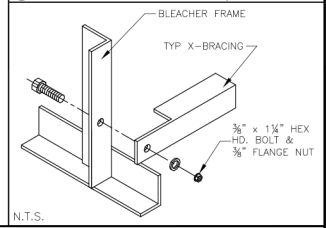
MODEL:	TR-0205STD
DESCRIPTION:	NON-ELEV. 2 ROW x 5'-0" ASSEMBLY PREP
DRAWN BY: BMP	DATE: 1/11/22
REVISION: 0	SCALE: N.T.S.
SHEET NUMBER:	4.BA

BRACING CHART

	ROW 2
4'–0" CLOSED BAY*	4'–2 9/16" X–BRACE



① TYP X–BRACE CONN. W/ 1¼ BOLT



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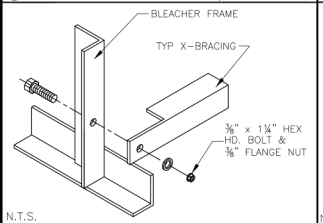
MODEL:	TR–0205STD
DESCRIPTION:	NON–ELEV. 2 ROW x 5'–0" ASSEMBLY – BRACING

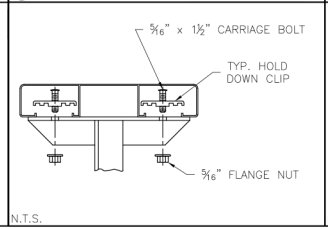
DRAWN BY:	DATE:	REVISION:	SCALE:	SHEET NUMBER:
BMP	1/11/22	0	N.T.S.	5.BA

① TYP X-BRACE CONN. W/ 1¼ BOLT



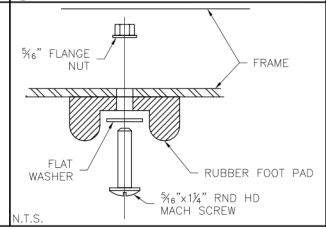
N.T.S.

② TYP. 2x10 PLANK ATTACHMENT



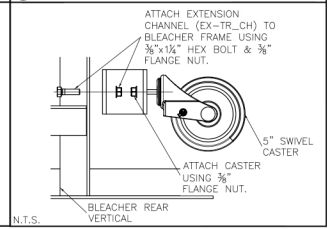
N.T.S.

③ RUBBER FOOT PAD ATTACH. DETAIL



N.T.S.

④ CASTER ATTACHMENT DETAIL



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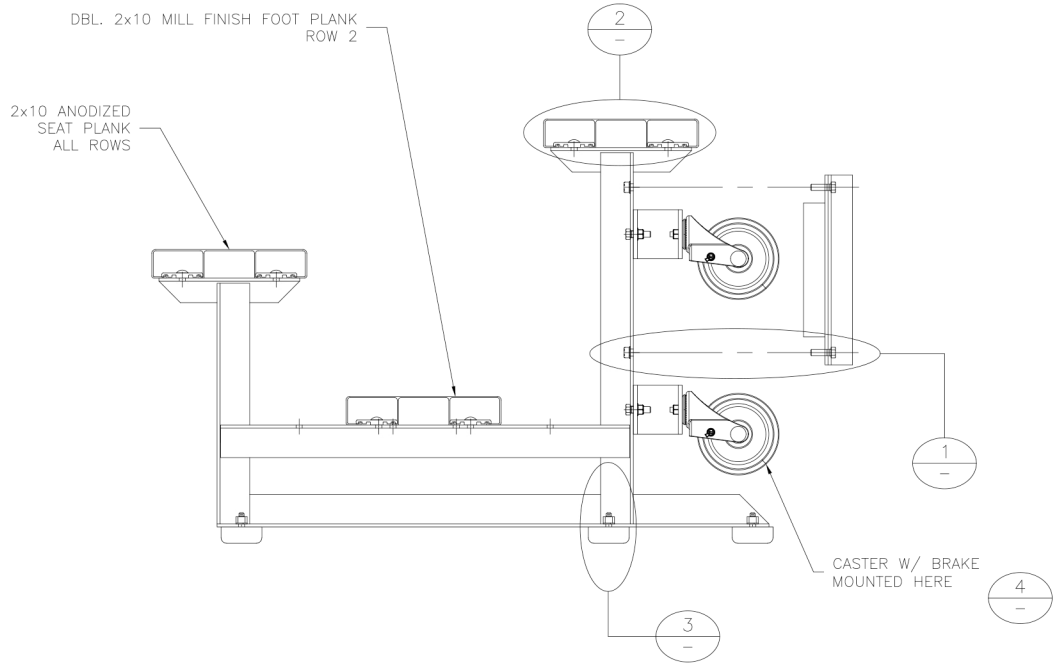

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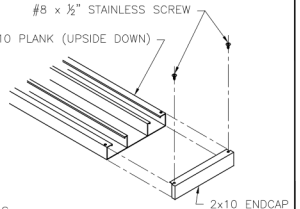
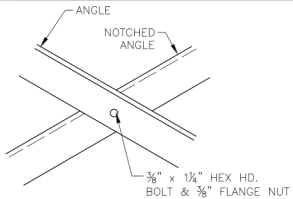
MODEL:	TR-0205STD
DESCRIPTION:	NON-ELEV. 2 ROW x 5'-0" ASSEMBLY SECTION VIEW
DRAWN BY: BMP	DATE: 1/11/22
REVISION: 0	SCALE: N.T.S.
SHEET NUMBER: 6.BA	

① TYP. 2x10 ENDCAP ATTACHMENT



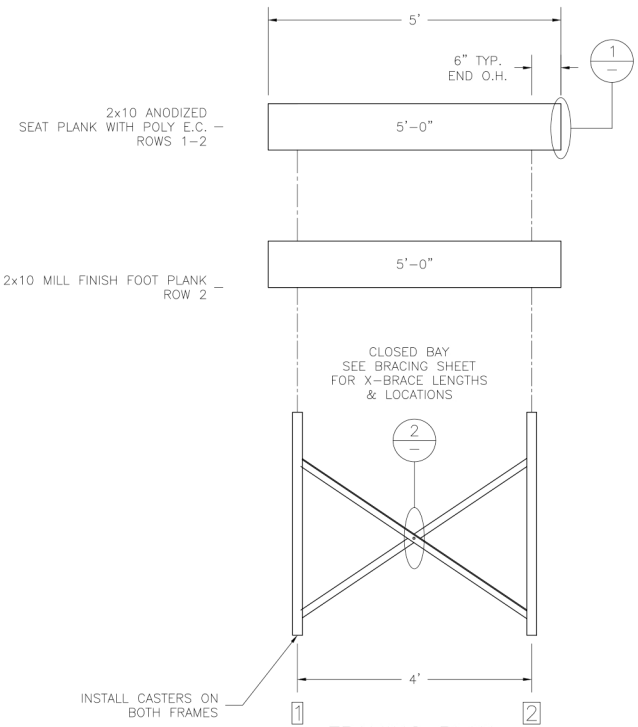
N.T.S.

③ TYP X-BRACE CONN. W/ 1¼ BOLT



N.T.S.

PLANK PLAN



FRAMING PLAN

**ECONOMICAL MILL FINISH FOOT PLANK AND RISERS HAVE BEEN SPECIFIED ON THIS BLEACHER DESIGN. NRS WILL NOT BE RESPONSIBLE FOR DISCOLORATION OR STAINING (DARK BLACK, BROWN, OR WHITE RESIDUE) RESULTING FROM UNAVOIDABLE CONDENSATION THAT OCCURS DURING PACKING, TRANSPORTING AND STORAGE, PRECEDING AND/OR DURING INSTALLATION. REMOVAL OF THESE STAINS OR REPLACEMENT OF BOARDS UPON COMPLETION OF INSTALLATION IS NOT PART OF THIS CONTRACT BECAUSE STAINED MILL FINISH BOARDS MEET ALL SPECIFIED REQUIREMENTS. A CLEAR ANODIZED FINISH MAY BE QUOTED AT AN ADDITIONAL COST TO AVOID POTENTIAL DISCOLORATION OR STAINING.

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MODEL:	TR–0205STD
DESCRIPTION:	NON–ELEV. 2 ROW x 5'–0" PLANK & FRAMING PLAN

DRAWN BY:	DATE:	REVISION:	SCALE:	SHEET NUMBER:
BMP	1/11/22	0	N.T.S.	7.PF